



**Work Order - WO0279004**  
**Forge Facility Approval - Renewal**  
**Certificate No. FOR-0279004**

Attention: OFFICINE NICOLA GALPERTI & FIGLIO SPA (WCN: 723107)

The documents shown in the attached list are reviewed or filed for reference in accordance with the applicable requirements of the following and the facility is considered approved to manufacture forgings for machinery components as outlined in the scope of approval.

- ABS RULES FOR MATERIALS AND WELDING PART 2 (2025)

Please note it is the responsibility of the facility to inform ABS of any changes to the manufacturing parameters and request annual endorsement survey or renewal of approval prior to the five-year expiry date.

Refer to attachments, Process/Product Approval; Manufacturer Approval Certificate (FOR-0279004).

For any clarifications, contact James Oehrle at [JOehrle@eagle.org](mailto:JOehrle@eagle.org).

Very truly yours,

Gareth Burton  
Senior Vice President of Engineering

Electronically Signed by: Satya Meruva

### Documents List

Drawing No.	Rev. No.	Title	Status
10673714	-	ISO 9001:2015	Filed by ABS for Reference Only
Client Letter 1	-	No changes statement	Reviewed
Client Letter 2	-	Non-conformance statement	Reviewed
Production History (42CrMo4))	-	Data for 42CrMo4-AISI4140-AISI4130	Reviewed
Production History (CVN)	-	Data Impact test for Stainless Steel 2021	Reviewed
Production History (Stainless)	-	Data for Stainless Steel from 2023	Reviewed

Electronic copies of the documents, appropriately stamped, are available in the ABS MyFreedom™ Client Portal.

### Process/Product Approval

Certificate No. FOR-0279004

<b>Grade</b>	Non-ABS Grades: <ul style="list-style-type: none"><li>- Carbon, Carbon-Manganese and Alloy Steels</li><li>- Austenitic, Duplex and Super Duplex Stainless Steels</li><li>- Titanium Steel, Inconel, Monel, Superalloys, Cu-Ni</li></ul>
<b>Melting Practice</b>	ABS Approved Sources
<b>Casting Practice</b>	ABS Approved Sources
<b>Forging Process</b>	Open Die Forging, Closed Die Forging, Ring Rolling
<b>Maximum Weight</b>	20,000 kg
<b>Maximum Thickness/Diameter</b>	6,300 mm
<b>Heat Treatment Facility</b>	In-house
<b>Product Examples</b>	Swivel Ring Flanges, Ball Swivel Flanges, Spectacle Plates, Spades/Spacers, Nozzles, Flanges, etc.

### Notes

1. Weld repair is generally not permitted, unless specially approved by the ABS Engineering Office.